

# Instructions for Handling Gas Cartridges

( Also refer to manual pages 3-4)

## Cartridge Installation

(These steps are important to ensure that the cartridge is correctly installed.)

1. Insert argon cartridge snugly into the receptacle.  
(Do not twist cartridge)
2. Tighten plastic jacket until initial resistance is felt. Notice where the ears on the jacket are positioned.
3. Quickly turn the plastic jacket an additional 1/2 turn or until tight.

## Cartridge Removal

(These steps are important to ensure that the gas cartridge is empty before removal)

1. When the cartridge is empty (noise is no longer heard) always hold the button down for an additional 10 seconds before removing the cartridge.
2. Remove the plastic jacket and the argon cartridge.